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(54) **Fabric protectant against pests**

(57) A fabric protectant comprising a carrier and a plant oil selected from the group consisting of horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove oil, star anise oil, milfoil oil, fennel oil, oregano oil and angelica oil, efficaciously controls fabric-related pests. In addition, a method of protecting fabric which comprises dispersing, spraying, spreading and setting an effective amount of the plant oil selected from the group given above onto a fabric is an excellent method to control fabric-related pests.

Description

[0001] The present invention relates to a fabric protectant that has a plant oil as an active ingredient.

[0002] A fabric protectant is usually deployed to keep treated fabric unencumbered from certain damages. One of the damages a fabric material may encounter is related to pests. An assortment of pests are known to damage fabrics by means such as feeding upon the fabric material. Clothing may be impaired by these fabric-related pests and a fabric protectant against the said fabric-related pests would be an advantage.

[0003] The objective of the present invention is to provide a fabric protectant that efficaciously controls fabric-related pests. The plant oils of horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove bud oil, star anise oil, milfoil oil and fennel oil surprisingly control fabric-related pests efficaciously and, therefore, are utilized to produce the fabric protectant of the present invention.

[0004] The fabric protectant of the present invention comprises a specific plant oil. The plant oil utilized in the present invention (hereinafter, the present oil) is selected from horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove bud oil, star anise oil, milfoil oil and fennel oil, oregano oil and angelica oil. The plant oils utilized in the present invention are standardly essential oils. Therefore, horseradish oil can be obtained by steam distillation of horseradish (*Cochlearia armoracia*), bay oil can be obtained by steam distillation of bay (*Pimenta racemosa*) leaves, basil oil can be obtained by steam distillation of basil (*Ocimum spp.*), calamus oil can be obtained by steam distillation of sweet flag (*Acorus calamus*) rhizomes, ginger oil can be obtained by steam distillation of ginger (*Zingiber officinale*), palmarosa oil can be obtained by steam distillation of rosha grass (*Cymbopogon martinii*), cinnamon oil can be obtained by steam distillation of cassia or cinnamon (*Cinnamomum spp.*) trees, scrubs, barks or leaves, ylang-ylang oil can be obtained by steam distillation of ylang-ylang (*Cananga odorata*) flowers, perilla oil can be obtained by steam distillation of *Perilla spp.* leaves, flowers or seeds, valerian oil can be obtained by steam distillation of garden heliotrope (*Valeriana officinalis*) rhizomes, clove oil can be obtained by steam distillation of clove (*Eugenia caryophyllata*) buds, stems or leaves, star anise oil can be obtained by steam distillation of star anise (*Illicium verum*) fruits or leaves, milfoil oil can be obtained by steam distillation of milfoil (*Achillea millefolium*), fennel oil can be obtained by steam distillation of wild marjoram (*Origanum vulgare*) and angelica oil can be obtained by steam distillation of *Angelica spp.* Each present oil may be extracted from the botanical source according to the methods disclosed in *Kouryou Kagaku Souran* (Okuda; Hirokawa shoten publication, 1967). It is also possible to use commercially available plant oils.

[0005] The fabric protectant sets forth efficacious activity against fabric-related pests which mainly damage fabrics. Examples of fabric related pests include Tinea such as case-bearing clothes moth (*tinea translucens*) and casemaking clothes moth (*Tinea pellionella*), Tineola such as common clothes moth and webbing clothes moth (*Tineola bisselliella*), Attagenus such as black carpet beetle (*Attagenus unicolor japonicus*) and *Attagenus unicolor*, Anthrenus such as varied carpe beetle (*Anthrenus verbasci*), Hofmannophila such as brown house moth (*Hofmannophila pseudospretella*), Endrosis such as white-shouldered house moth (*Endrosis sarcitrella*), and Dermestes such as hide beetle (*Dermestes maculatus*), larder beetle (*Dermestes lardarius*), *Dermestes haemorrhoidalis* and *Dermestes perunvinus*.

[0006] Formulations of the fabric protectant may comprise carriers, in addition to the present oils, but a formulation solely comprising one or more of the present oils is also effective. Cream formulations and liquid formulations such as an aerosol, are examples of formulations that comprise a carrier. A formulation comprising resins usually comprises synthetic resins that were previously impregnated with any present oil. Furthermore, a gel formulation and formulation comprising of paper or bisques wherein the paper or bisque is previously impregnated with any present oil, are also possible formulations of the fabric protectant. Dissolving the plant oil or oils in a appropriate solvent, such as acetone, is a suitable means to impregnate the paper in formulating the formulation comprising an impregnated paper. The fabric protectant usually utilizes formulations comprising the carrier.

[0007] Suitable carriers for the liquid formulation include water; alcohols such as methanol, ethanol, glycerin and polyethylene glycol; ethers such as tetrahydrofuran and dioxane; aliphatic hydrocarbons such as hexane, kerosene, paraffin and petroleum benzene; or esters such as ethyl acetate.

[0008] Suitable carriers for the cream formulation include hydrocarbons such as liquid paraffin, vaseline and solid paraffin; silicones such as dimethylsiloxane, colloidal silica and bentonite; alcohols such as ethanol, stearyl alcohol, lauric alcohol, polyethylene glycol, glycerin; carboxylic acids such as lauric acid and stearic acid; bees wax; and esters such as lanolin.

[0009] The formulations comprising a carrier, such as the liquid formulation and cream formulation, may also additionally comprise auxiliary agents such as emulsifiers, spreading / wetting agents, suspensible agents, preservatives and propellants, or coating agents. More specifically, examples of

emulsifiers include soaps, polyoxyethylene fatty acid alcohol ethers such as polyoxyethylene oleyl ether, polyoxyethylenealkyl aryl ethers such as polyoxyethylenenonyl phenyl ether, polyoxyethylene fatty acid esters, fatty acid

glycerides, sorbitan fatty acid esters, higher alcohols sulfates and alkylarylsulfonic acid salts such as sodium dodecylbenzen sulfonate;

spreading / wetting agents include glycerin and polyethylene glycol;

suspensible agents include casein, gelatin, alginic acid, carboxymethylcellulose, gum arabic, hydroxypropylcellulose and bentonite;

perservatives include methyl *p*-hydroxybenzoate, ethyl *p*-hydroxybenzoate, isopropyl *p*-hydroxybenzoate and butyl *p*-hydroxybenzoate;

propellents include dimethyl ether, chlorofluorocarbons and carbon dioxide;

and coating agents include nitrocellulose, acetylcellulose, acetylbutylcellulose, methylcellulose derivatives, polyvinyl alcohols and vinyl resins such as vinyl acetate resins.

[0010] Examples of synthetic resins for the formulation comprising resins (hereinafter, resin formulation) include polyethylene; polypropylene; a copolymer composition of ethylene and a monomer that comprises a polar group, such as an ethylene-vinylacetate copolymer, ethylene-methyl(meth)acrylate copolymer, ethylene-ethylacrylate copolymer and ethylene-vinylacetate-methyl(meth)acrylate copolymer; and synthetic resins comprising chlorine atom(s), such as polyvinylchloride and polyvinylidenechloride. The ethylene-vinylacetate copolymer and ethylene-methyl(meth)acrylate copolymer are the preferable synthetic resins, because ethylene-vinylacetate copolymer and ethylene-methyl(meth)acrylate exceed in moldability under a relatively low heat condition, as well as the ability to retain, diffuse, and stabilize the plant oils.

[0011] The synthetic resins may comprise the plant oils by means of impregnating the essential oil to the said resin. Methods of impregnation include, the present oil itself impregnating the synthetic resin, dissolving the present oil in an appropriate solvent such as acetone and then impregnating the synthetic resin with the obtained solution, or a method wherein a concentrated master pellet is formed.

[0012] In the master pellet method, one or more of the present oils in the liquid state is incorporated to the synthetic resins, and then mixed. The mixed solution may be diluted to the appropriate concentration, if necessary, with additions of synthetic resin and formed to the objective mold such as a film, sheet and net. Methods of forming the obtained synthetic resins include the injection molding method utilized by heat-treated resins, inflation molding or spinning.

[0013] The amount of the present oils within the formulations mentioned earlier differs upon the use and formulation variation, but the liquid or cream formulations may comprise the present oils from 0.1 to 50% by weight, preferably from 1 to 20% by weight. It is standard for the resin formulation to comprise the present oils from 1 to 40% by weight, and preferably from 5 to 30% by weight. The pest repelling activity will not be efficient if the resin formulation lacks the present oils by 1% by weight. An unfavorable tacky sensation, such as adhesion, procures when the resin formulation comprises the present oils at more than 40% by weight because of the tendency for the present oils to bleed at the surface of the molding.

[0014] The present protectant may further comprise other pesticides, pest repellents, synergists, anti-oxidants, surfactants, and UV-absorption agents, as well as other additional agents such as fragrances, dyes and pigments.

[0015] Examples of the pesticides include empenhrin (1-ethynyl-2-methyl-2-pentenyl-*d*-*cis*, *trans*-chrysanthemate(*cis:trans* ratio=2:8)), 1-ethynyl-2-fluoro-2-pentenyl *d*-*trans*-3-(2,2-dichlorovinyl)-2,2-dimethylcyclopropanecarboxylate and transfluthrin. Examples of the pest repellents include caran-3,4-diol, DEET, *p*-menthane-3,8-diol, 2, 3, 4, 5-bis(Δ^2 -butylene)tetrahydrofurfural, di-*n*-propylisocichololate, di-*n*-butyl succinate, 2-hydroxyoctylsulfide and (N-carbo-sec-butyloxy)-2-(2'-hydroxyethyl piperidine). An example of the surfactants is *N*-(2-ethylhexyl)-8,9,10-trinorborn-5-ene-2,3-dicarboximide (MGK-264). Examples of the anti-oxidants include butylhydroxyanisole, dibutylhydroxytoluene, tocopherol, and γ -orizanol.

[0016] The fabric protectant may be utilized by dispersing, spraying, spreading or setting within any appropriate area wherein pest controlling activity is deemed necessary. Dressers, drawers, cases and closets are areas wherein a fabric-related pest may invade. Furthermore, the fabric protectant may also be utilized by wrapping clothing around the fabric protectant such as paper or resin moldings that comprise the present oils.

Examples

[0017] Hereinafter, the formulation and test examples further explain the present invention, but does not limited the present invention in anyway. Hereinafter, parts represent parts by weight.

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Formulation example 1

[0018] Each oil was formulated into an aerosol by the following procedure.

5 [0019] 10 parts of an oil are dissolved in ethanol to make the complete body 35 parts, and are packed into an aerosol device. After a valve is attached to each aerosol device, 65 parts of a propellant (1:1 mixture of freon 11 and 12) is charged through the valve portion under pressure to obtain an aerosol.

Formulation example 2

10 [0020] 10 parts of stearic acid, 2 parts of cetyl alcohol, 1 part of lanoline, 2 parts of liquid paraffin and 62 parts of water are added to 10 parts of horseradish oil. After said mixture is heated, melted and mixed, 13 parts of glycerin are further incorporated and well mixed to obtain a cream formulation.

Formulation example 3

15 [0021] Each oil was formulated into a pellet and subsequently molded to obtain a 1mm thick sheet, by the following procedure.

[0022] 30 parts of the oil and 70 parts of ethylene-methylmetacrylate copolymer (Sumitomo Chemical Company, Acrylift WH202) are stirred by using a closed pressurized kneader for 15 minutes and then formed into a master pellet.

20 [0023] 100 parts of the master pellet and 200 parts of the matrix resin of ethylene-methylmetacrylate copolymer are stirred in a closed pressurized kneader for 15 minutes, fed into an extruder and have hot cuts performed while being extruded. A pellet comprising 10% by weight of the oil is obtained. A said pellet was then molded with a T die extrusion machine to obtain a 1mm thick sheet.

25 Formulation example 4

[0024] Each oil was formulated into a formulation comprising an impregnated paper, by the following method.

[0025] 1000µg of the oil are dissolved in an appropriate amount of acetone, uniformly spread on a 2cm x 2cm filter paper with a thickness of 0.3mm and then dried with acetone. A formulation comprising an impregnated paper is

30 obtained.
[0026] The effectiveness of the present oils as an active ingredient is set forth in the test examples. All the horseradish oil utilized in the test examples are commercially available (Takasago International Corporation).

Test example 1

35 [0027] The oils were tested by the following procedure.

[0028] 0.1 ml of an acetone solution comprising 1% by weight of the oil is impregnated to 1cm x 1cm muslin wool fabric and the impregnated wool fabric is placed on the bottom area of a plastic cup with a volume of 60cm³. Subsequently, a cover comprising of a 1.5cm diameter hole was placed on the said cup. The said cup was then placed on the

40 floor within a 20cm x 20cm x 28.5cm nylon gauze cage. The cage was infested with an appropriate amount of adult webbing clothes moths, and was preserved at 25°C and 60% humidity. 24hrs. later, the number of living and dead pests within the cup were surveyed. The number of eggs on the muslin wool were also surveyed by utilizing a microscope. The test was repeated.

[0029] The test was further carried out for a control. As the control, a muslin wool fabric free from plant oil treatment

45 and the same procedure was utilized.

[0030] The results are given in the following table.

Table 1

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utilized present oil	total # of moths used in the test	observation of cup		
		# of dead moths	# of surviving moths	# of eggs
1. Horseradish oil	80	28	5	12
control	80	0	14	79
2. Bay oil	100	29	3	1

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Table 1 (continued)

	utilized present oil	total # of moths used in the test	observation of cup		
			# of dead moths	# of surviving moths	# of eggs
5	control	100	0	27	63
	3. Basil oil	100	13	12	27
	control	100	0	30	127
10	4. Calamus oil	100	1	18	3
	control	100	0	21	104
	5. Ginger oil	100	8	11	3
15	control	100	0	30	226
	6. Palmarosa oil	100	26	1	1
	control	100	0	33	195
	7. Cinnamon oil	100	16	5	9
20	control	100	1	27	247
	8. Ylang-ylang oil	100	0	9	30
	control	100	0	34	235
25	9. Perilla oil	100	4	10	1
	control	100	0	18	96
	10. Valerian oil	100	9	9	13
	control	100	0	25	124
30	11. Clove oil	100	22	0	1
	control	100	1	32	244
	12. Star anise oil	100	5	5	11
35	control	100	0	26	182
	13. Milfoil oil	100	10	10	22
	control	100	0	14	106
40	14. Fennel oil	100	16	7	16
	control	100	0	21	111
	15. Oregano oil	100	22	2	1
	control	100	0	21	85
45	16. Angelica oil	100	3	16	8
	control	100	0	32	61

Test example 2

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[0031] A 2cm x 2cm muslin wool fabric was impregnated dropwise with 0.1 ml of an acetone solution comprising 1 % by weight of horseradish oil and was placed on the bottom of a 50cm³ polyethylene cup. The said cup was then infested with 10 middle instar larvae, and was preserved for 3 days at 25°C and 60% humidity. The surviving and moribund test insects on or off the fabric were observed 3 days later, as well as the degree of muslin wool fabric damaged.

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The fed amount were given the following grades,

++++: high degree of fabric damaged

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+++: an average degree of the fabric damaged

++: a low degree of the fabric damaged

5 +: a very low degree of fabric damaged

-: no observable amount of fabric damaged

[0032] Furthermore, a control was performed with the use of a muslin wool fabric that is deficient of plant oil treatment.

10 [0033] As a result, the area treated with horseradish oil had all the test insects dead and off of the fabric and with a - grade for the degree of wool consumed. The non-treated area had all the test insects surviving and on the fabric and had a ++++ grade of wool consumed.

Claims

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1. A fabric protectant comprising a plant oil selected from horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove oil, star anise oil, milfoil oil, fennel oil, oregano oil and angelica oil and optionally a carrier.

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2. A method of protecting fabric which comprises dispersing, spraying, spreading or setting an effective amount of a plant oil selected from horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove oil, star anise oil, milfoil oil, fennel oil, oregano oil and angelica oil onto a fabric and/or to the places where pests invade.

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3. A use of a composition comprising a plant oil selected from horseradish oil, bay oil, basil oil, calamus oil, ginger oil, palmarosa oil, cinnamon oil, ylang-ylang oil, perilla oil, valerian oil, clove oil, star anise oil, milfoil oil, fennel oil, oregano oil and angelica oil as a fabric protectant.

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